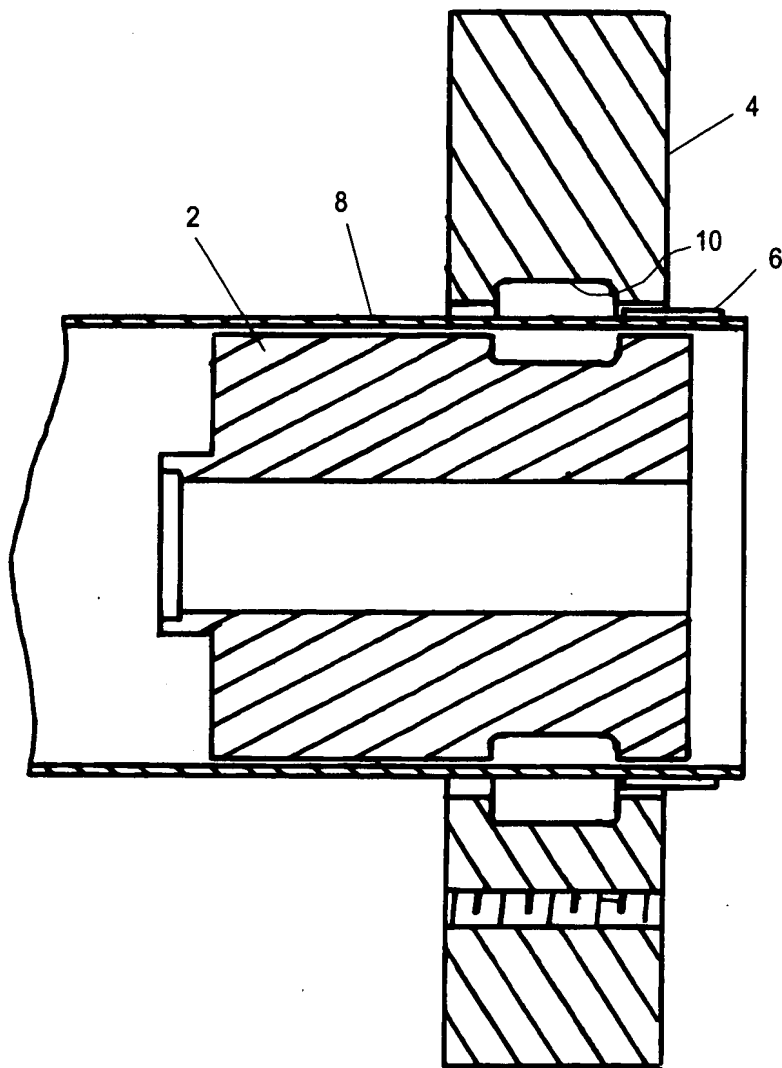


FIG.1



200140.5E/25002

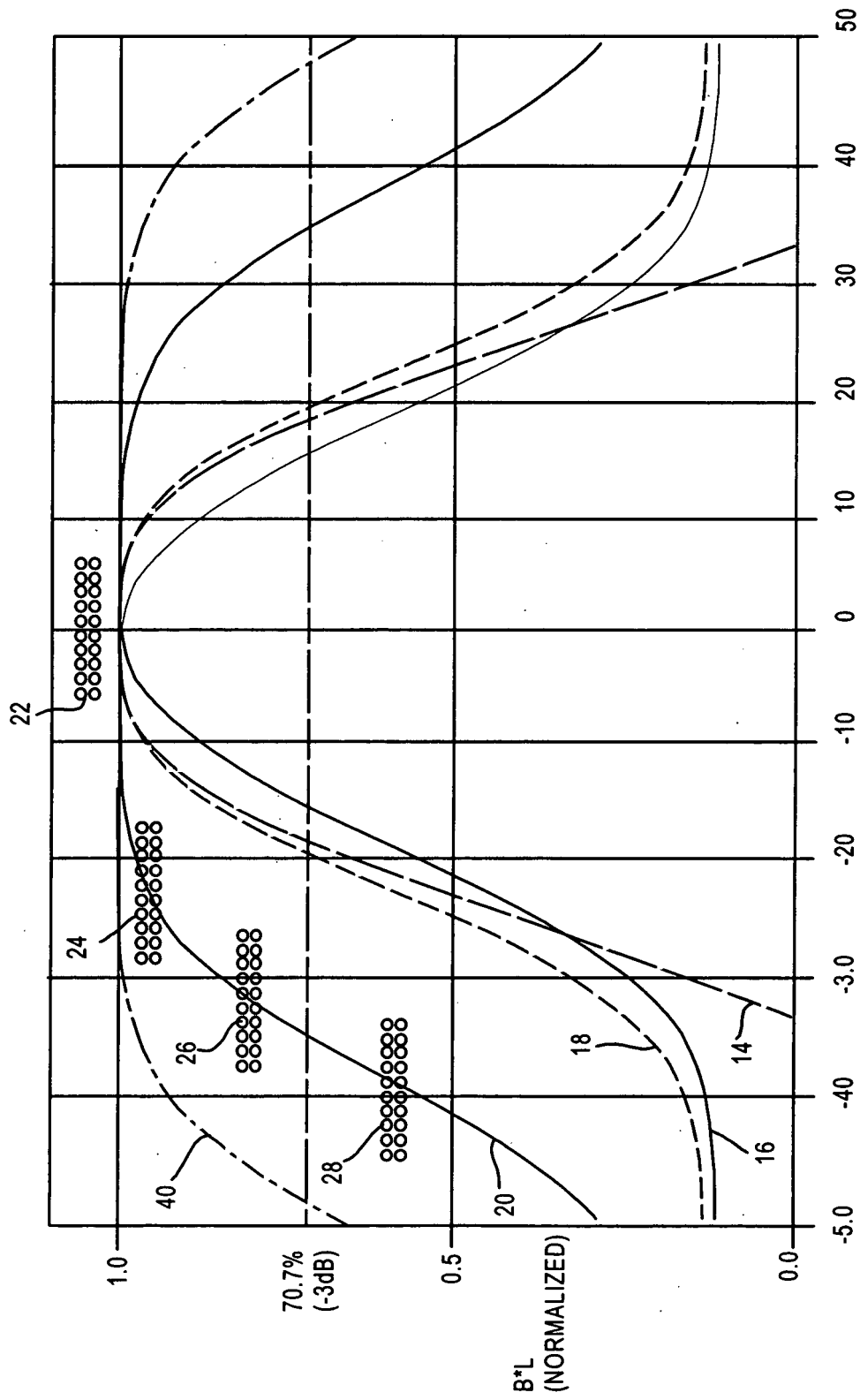


FIG.2 POSITION (UNIT COIL LENGTHS)

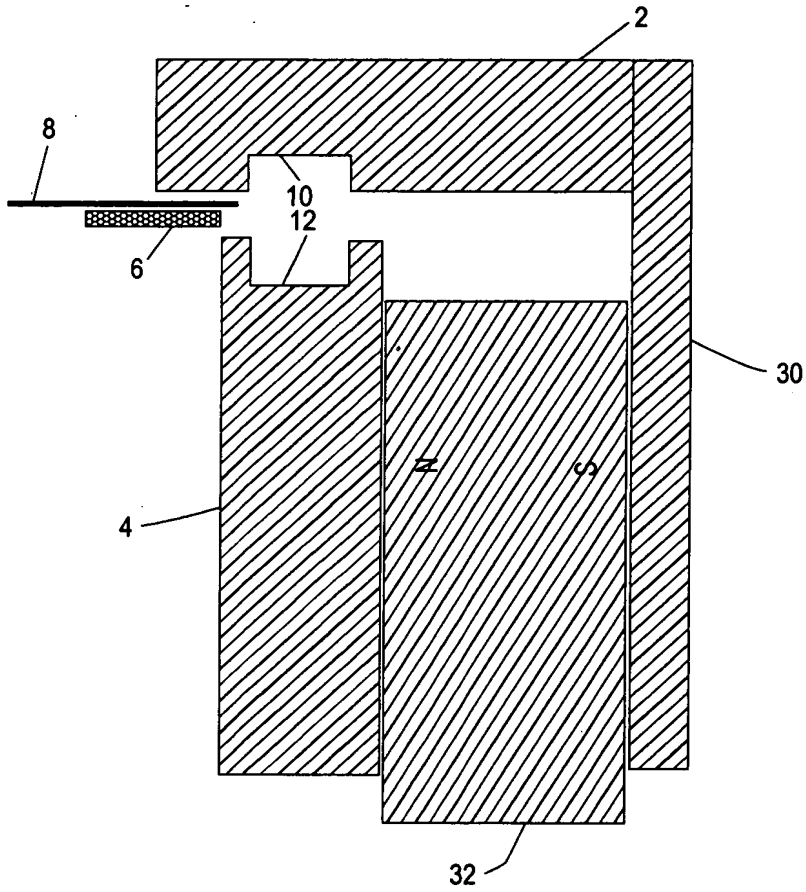


FIG.3

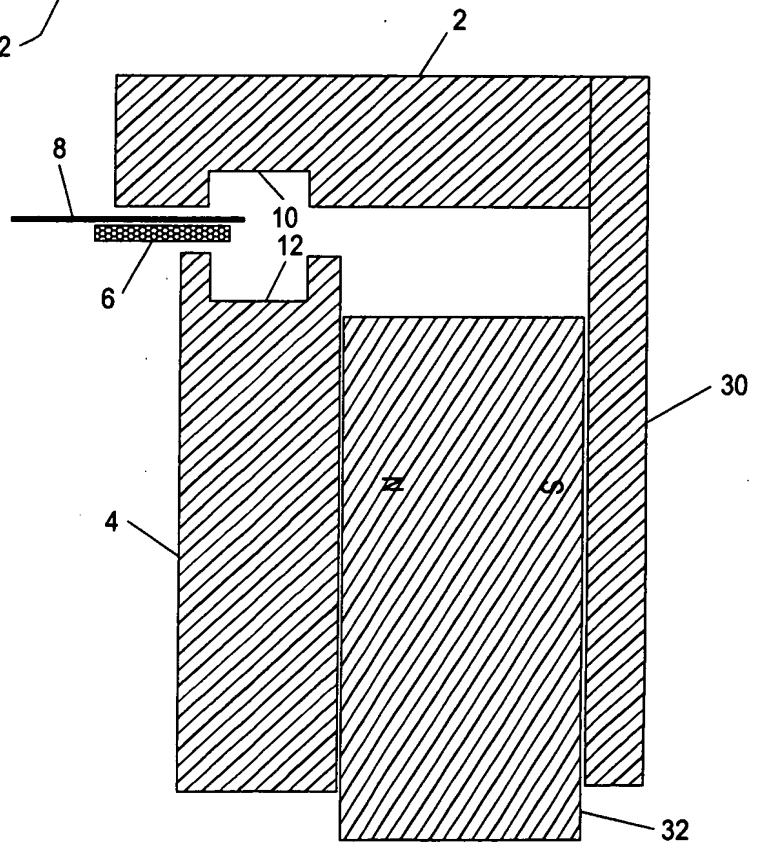


FIG.4

10051735.041002  
200740" SE/1500T

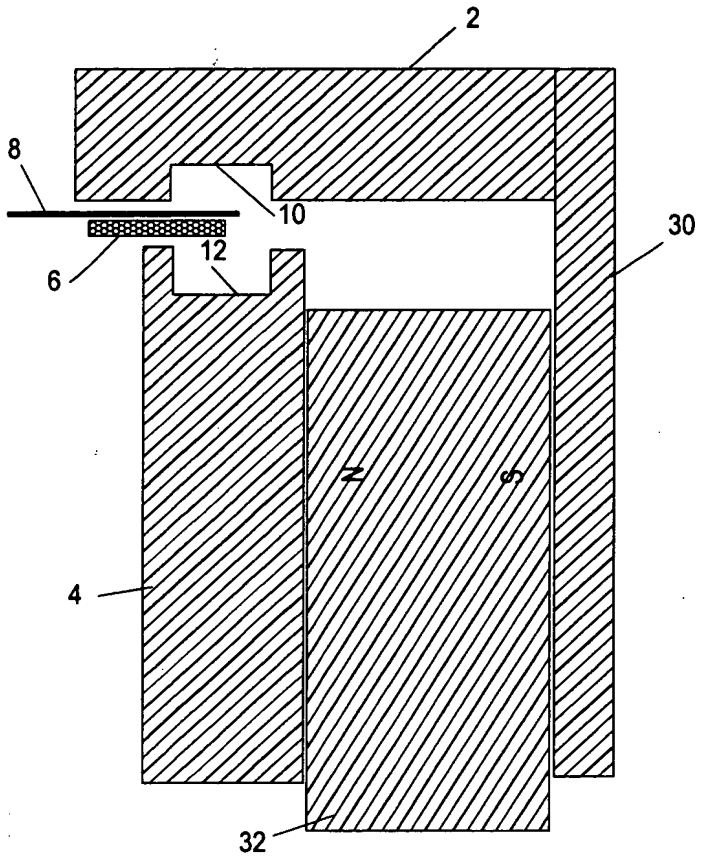


FIG. 5

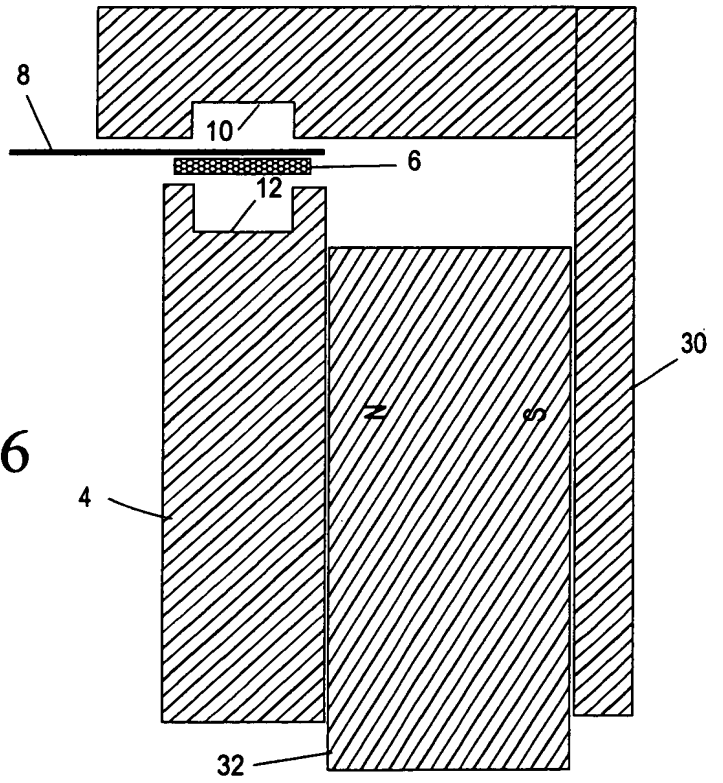


FIG. 6

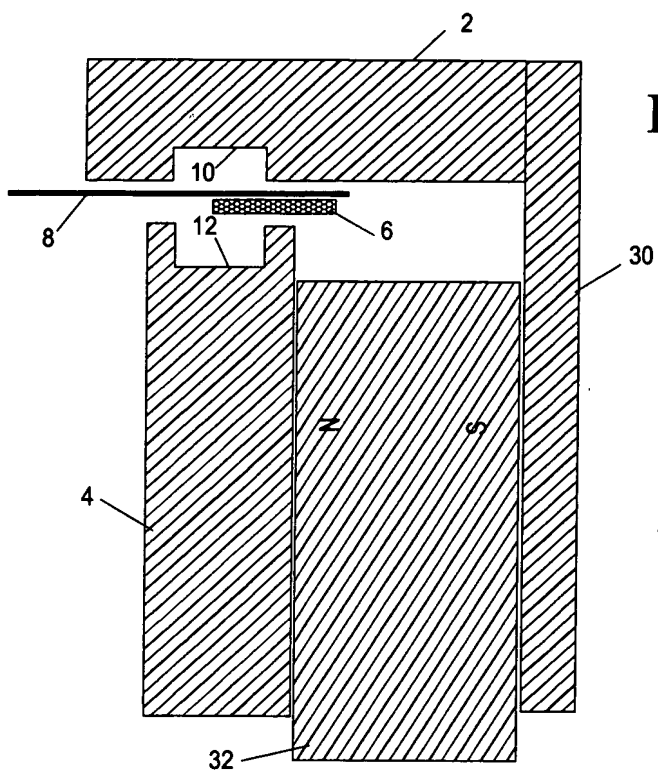


FIG. 7

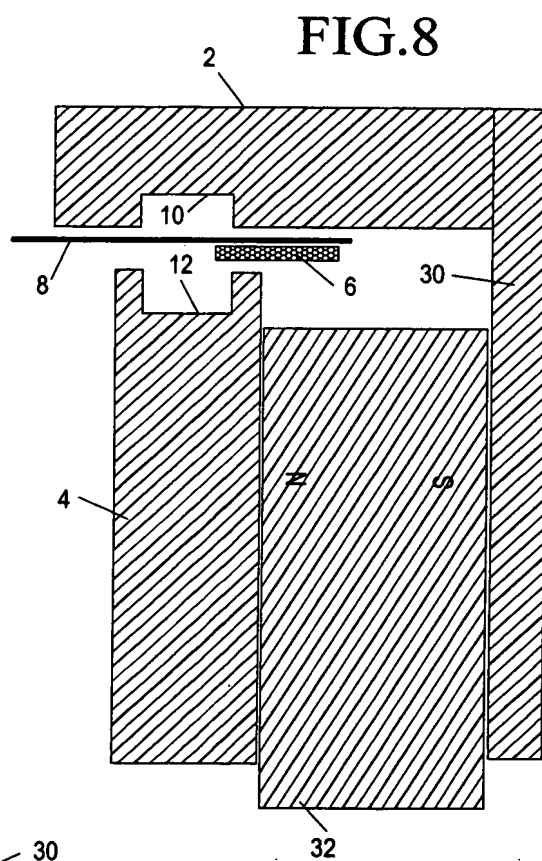


FIG. 8

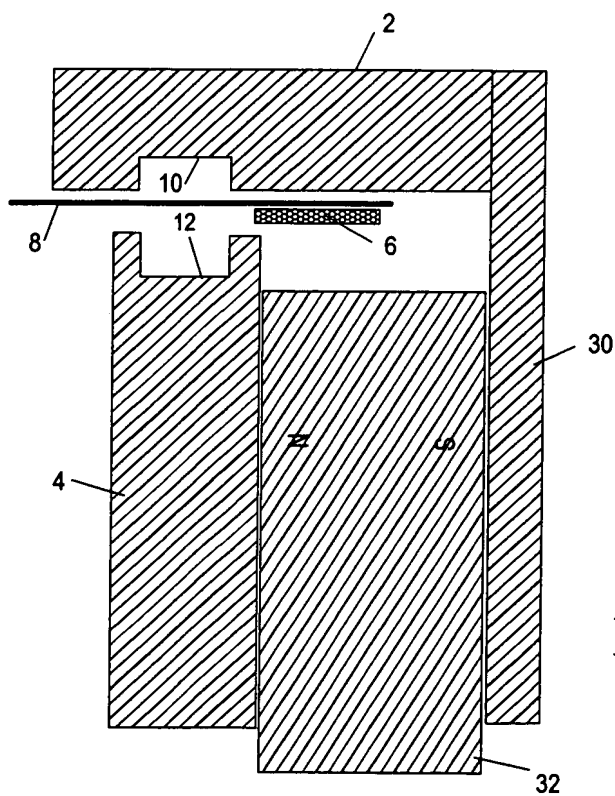


FIG. 9

FIG.10A

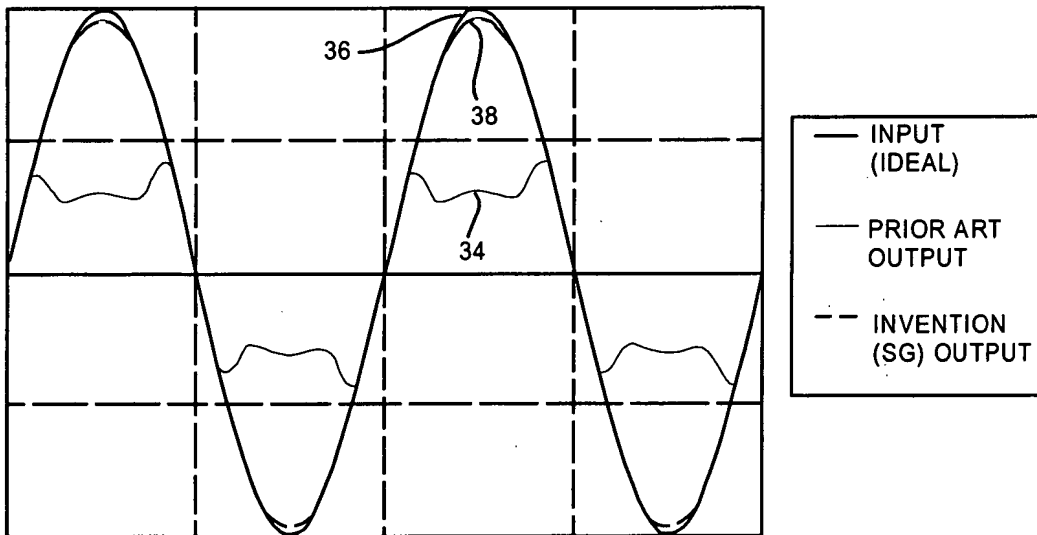
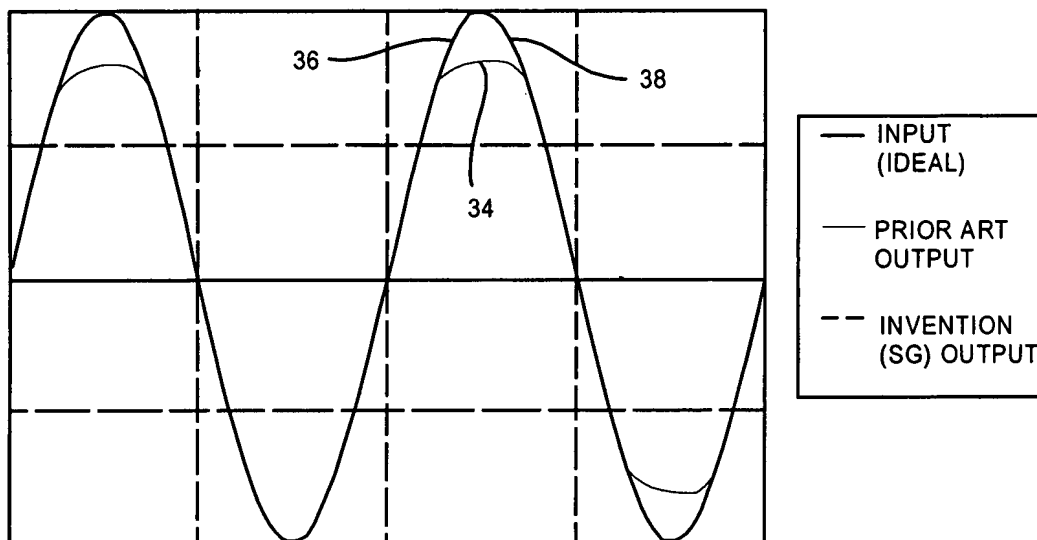


FIG.10B

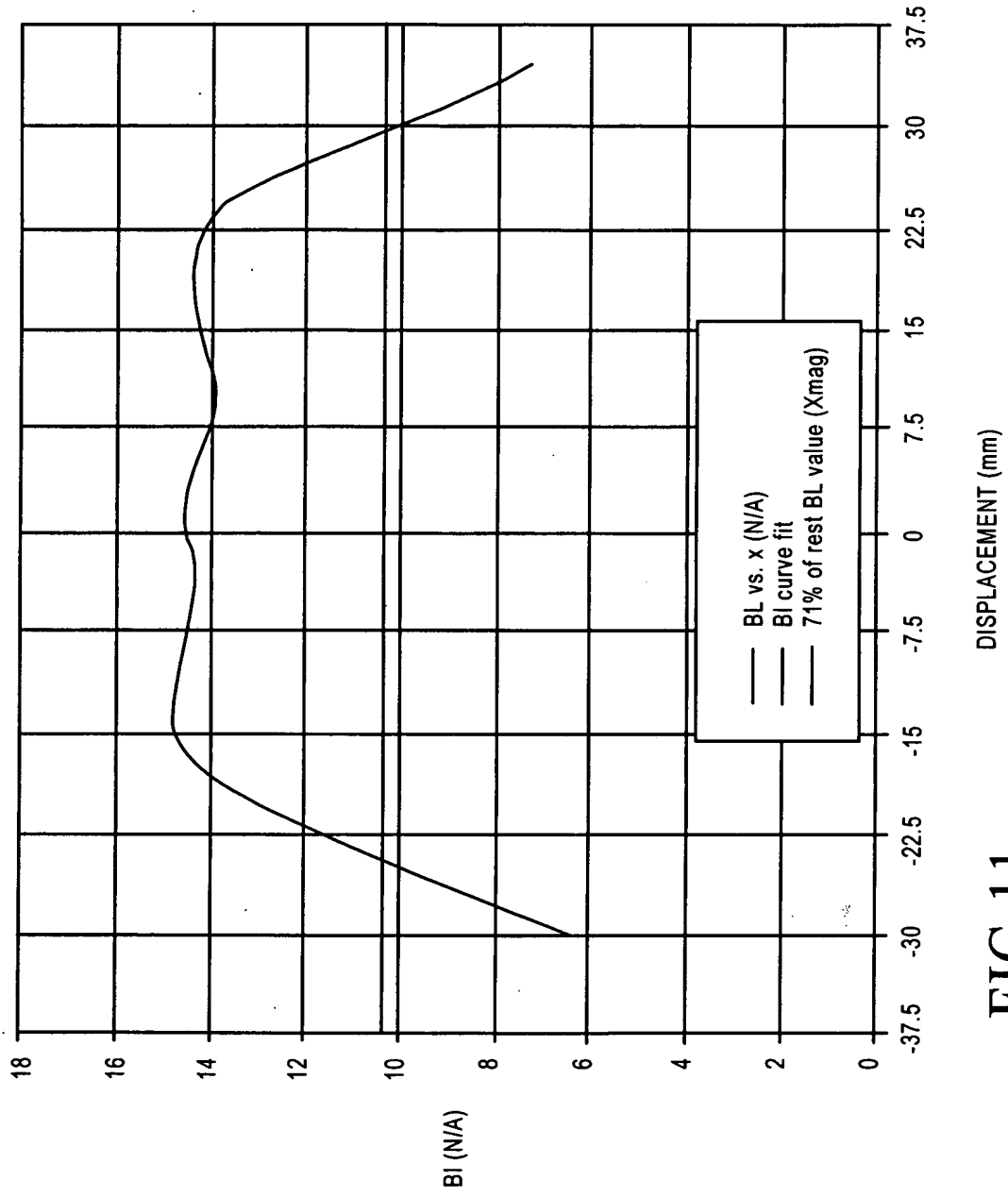


FIG.11

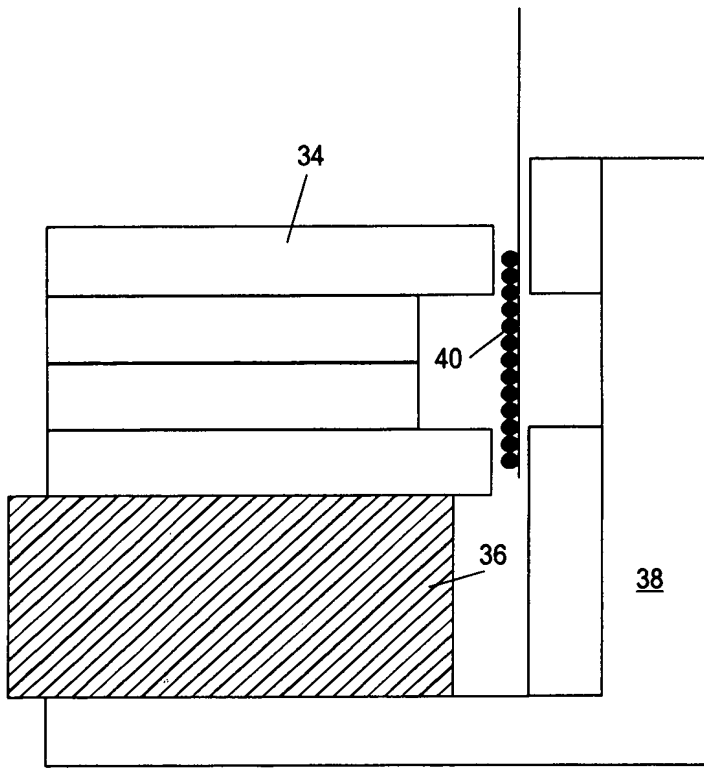
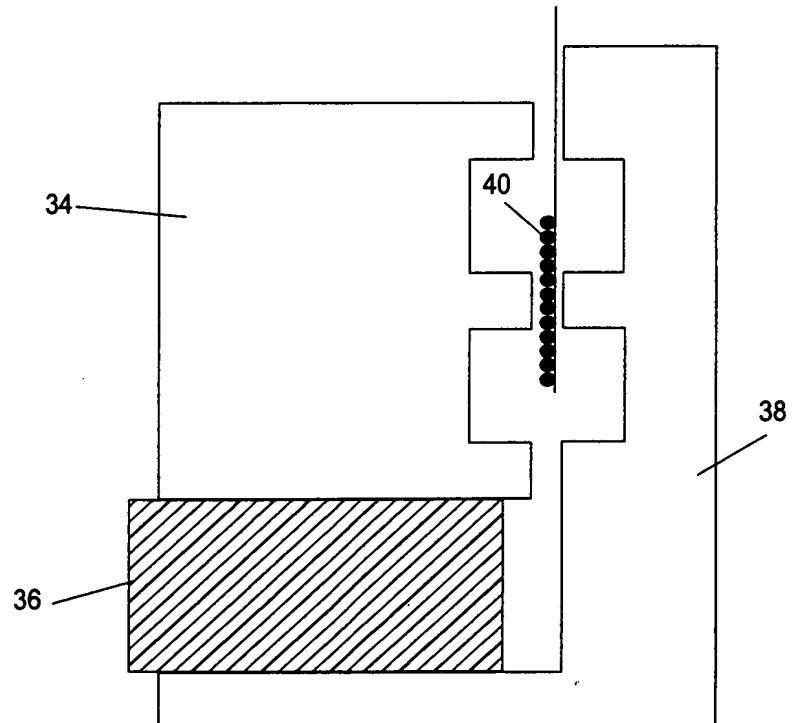


FIG.12

FIG.13





200740" 55/71500T

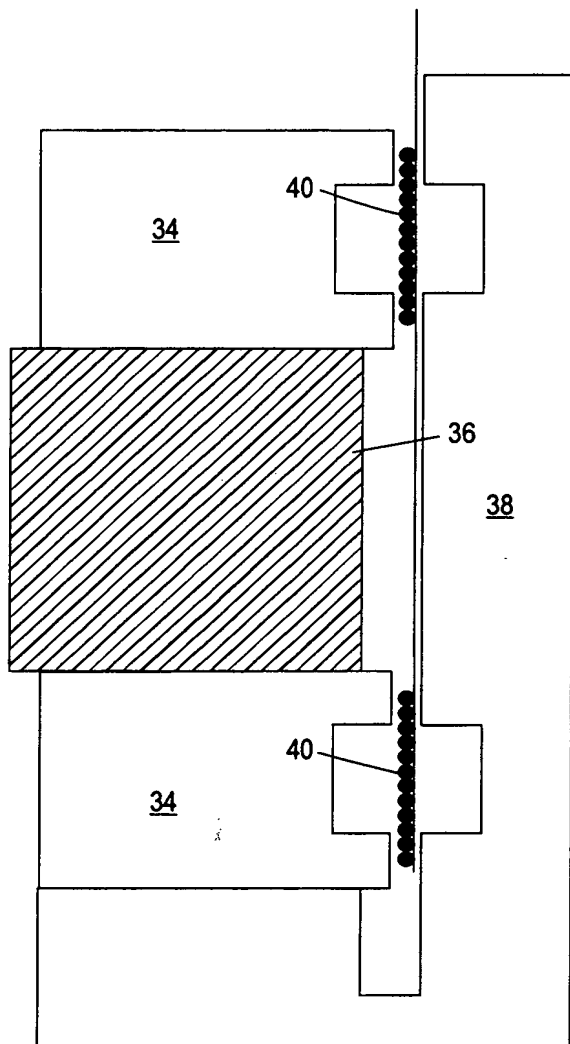


FIG. 14

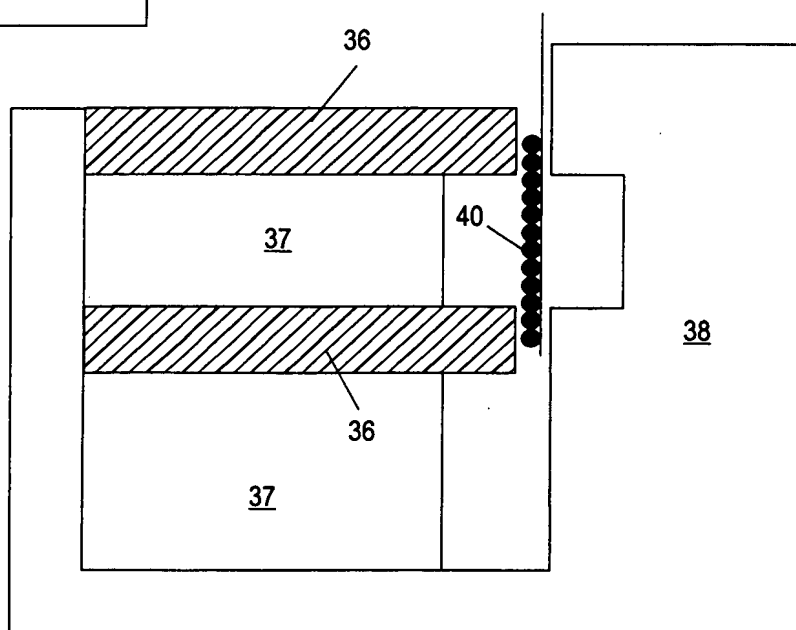


FIG. 15

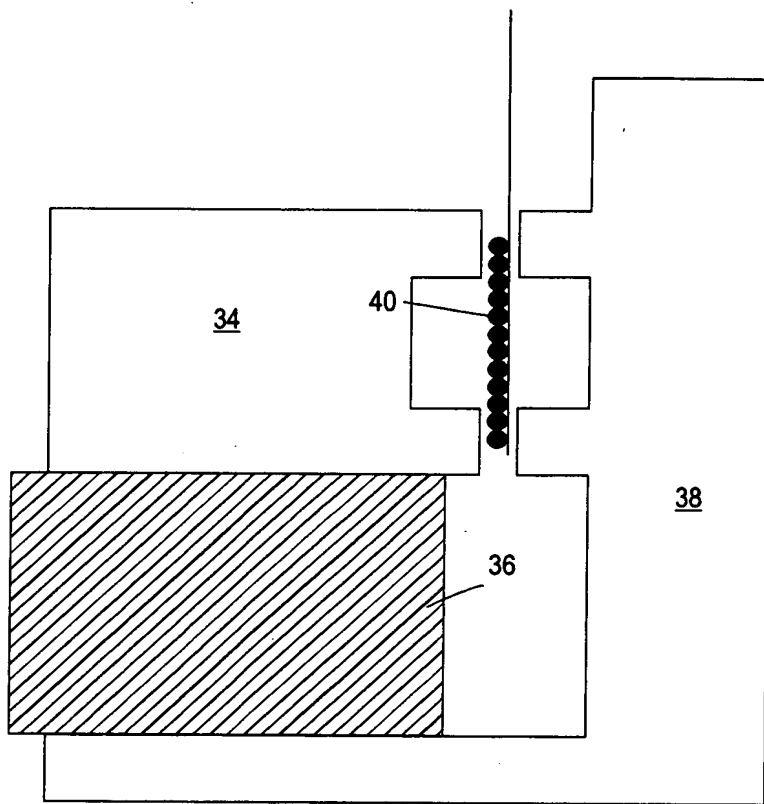


FIG.16

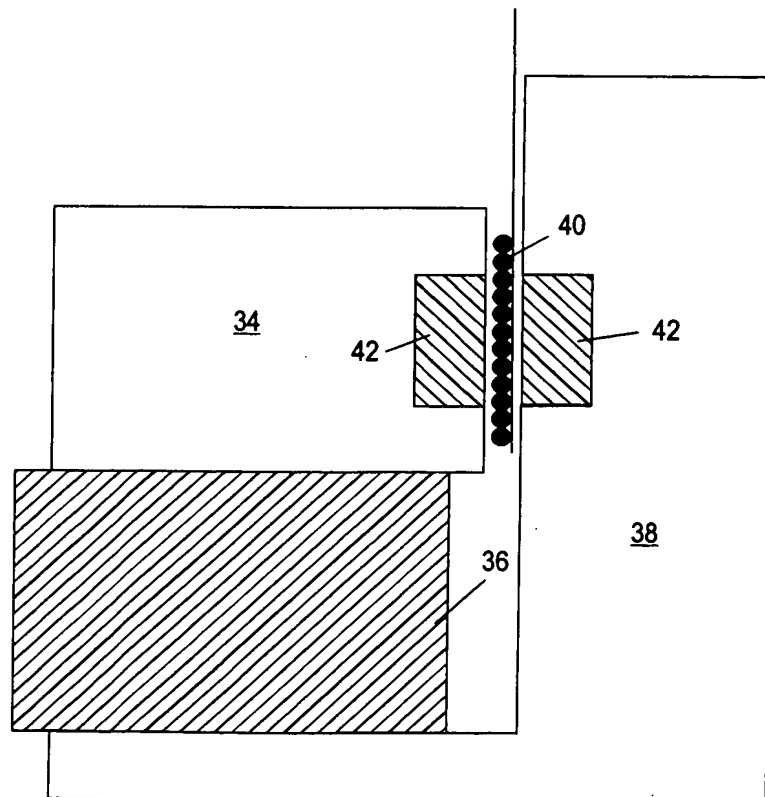


FIG.17